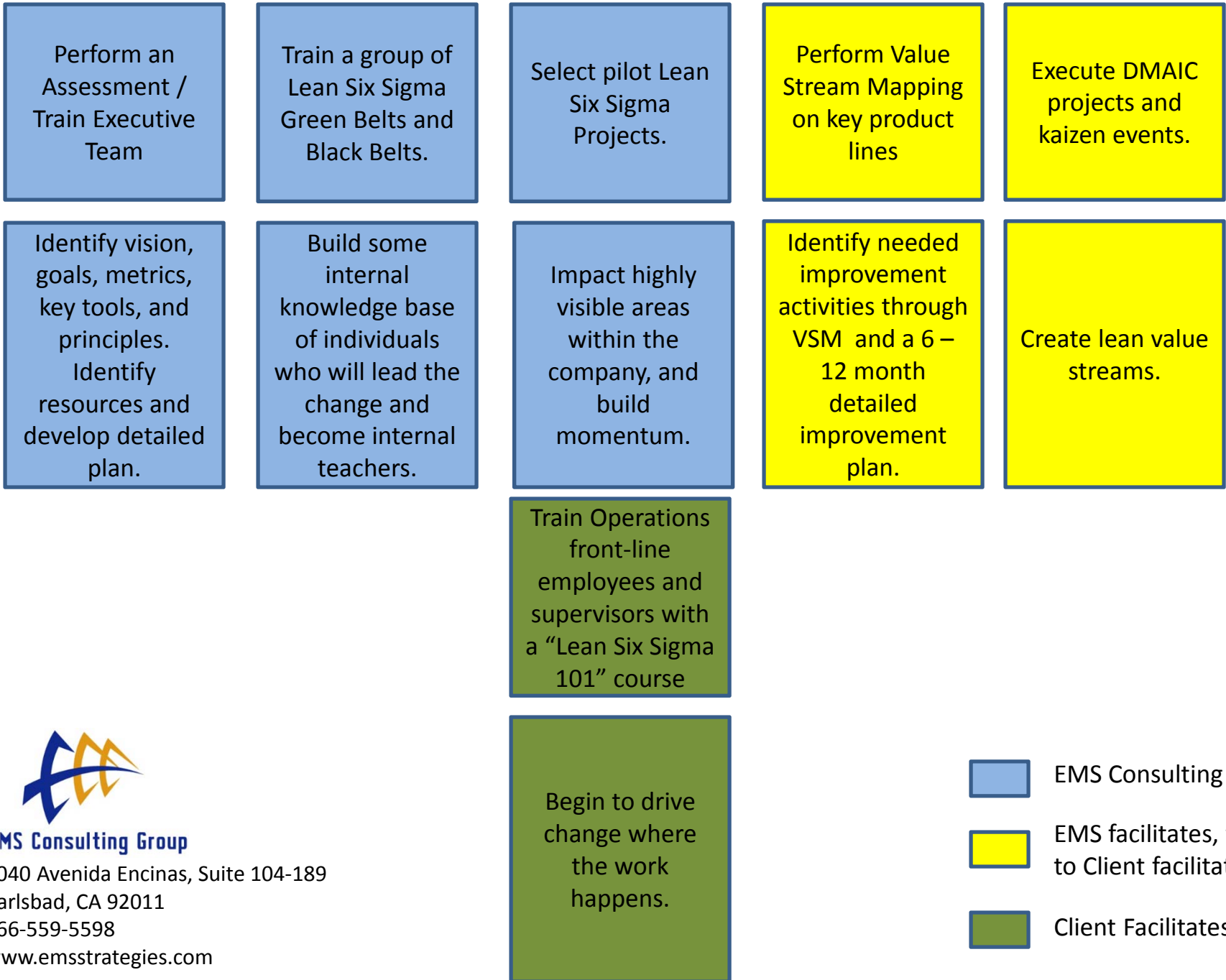





# Lean Six Sigma Transformation: Phase 1 (9 – 18 months)



- EMS Consulting Facilitates
- EMS facilitates, transition to Client facilitates
- Client Facilitates

## Lean Six Sigma Transformation: Phase 2 (9 - 18 months)



-  EMS Consulting Facilitates
-  EMS facilitates, transition to Client
-  Client Facilitates