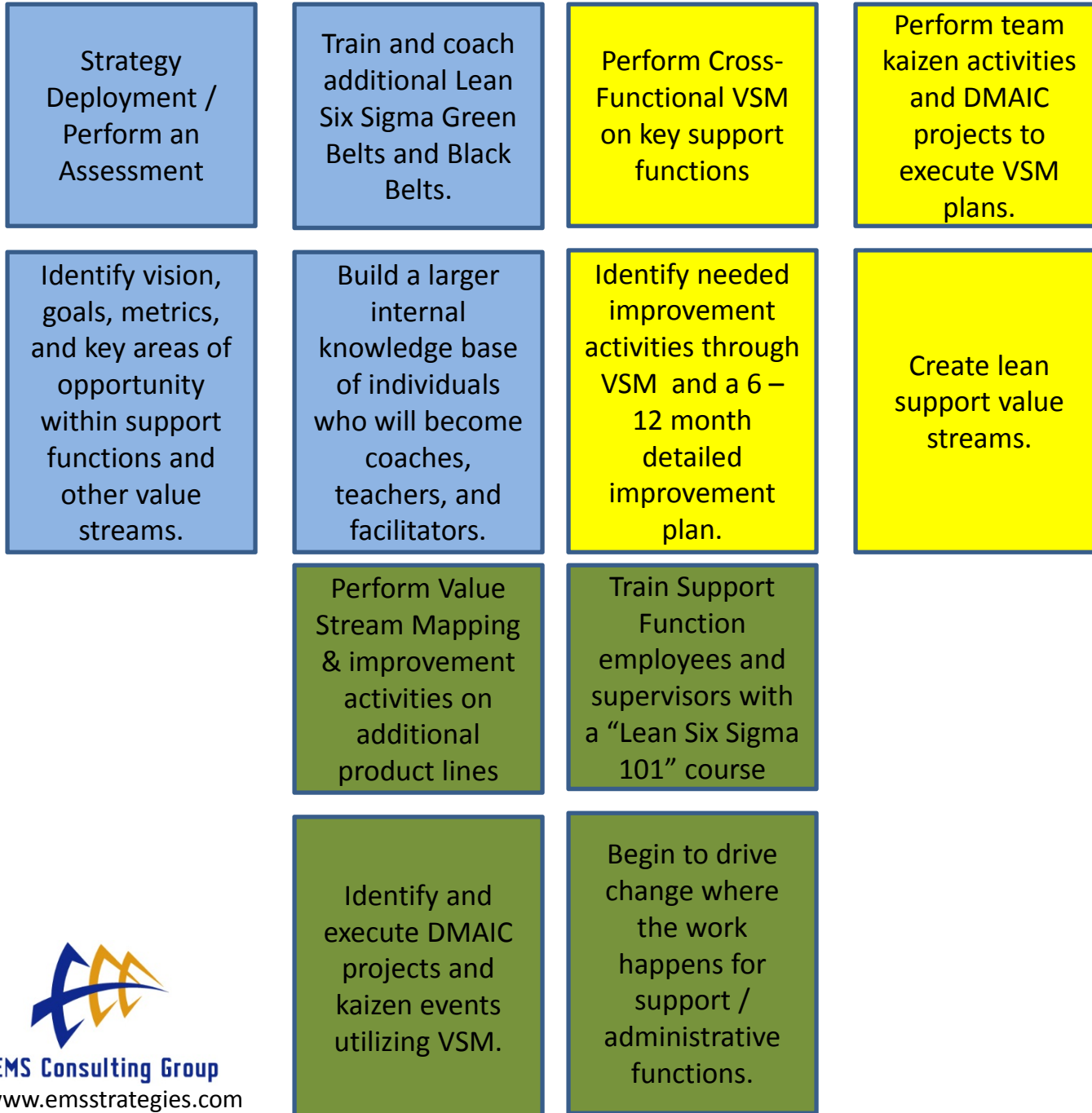





Lean Six Sigma Transformation: Phase 1 (9 – 18 months)



- EMS Consulting Facilitates
- EMS facilitates, transition to Client facilitates
- Client Facilitates

Lean Six Sigma Transformation: Phase 2 (9 - 18 months)



-  EMS Consulting Facilitates
-  EMS facilitates, transition to Client
-  Client Facilitates

Lean Improvement Model

Strategy Deployment	Annually, looks out 3 – 5 Years			
Value Stream Mapping	1-2 Times/Yr	1-2 Times/Yr	1-2 Times/Yr	
Kaizen Events / Projects	4-12 times/yr per value stream			
Daily Kaizen - Improvement Kata (80 – 90%) - Idea Program (10% - 20%)	Continuous Improvement, Daily			

- *Strategy Deployment creates the key goals/initiatives for the year.*
- *VSM sets the direction and detailed goals for kaizen activities.*
- *Kaizen Events, DMAIC projects, and Daily Kaizen are the means by which the goals are met.*



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